

JIC: A320-27-51-18 / 04

Title: FLAP APPU INSPECTION

Area: 100

ATA: 27-51

Special Codes:

A/C: BIS

Job Instruction Card for - / -

ITEM ONE - AUTOMATICALLY CREATED

Panels: 575FB (LEFT WING - PANEL 6 - BOTTOM (LOWER) SURFACE), 675FB (RIGHT WING - PANEL 6 - BOTTOM (LOWER) SURFACE)
Zones: 530 (L WG FLAP TAB, FLAP TRACK FAIR & WG TIP SIDE: LH), 630 (RIGHT WING FLAP TRACK FAIR AND WING TIP SIDE: RH)
References: AMTOSS: 27-51-18-400-001-A
 AMTOSS: 27-51-18-000-001-A
 WISE: 27.54.00003
Material: 9028A0004-01 PPU-POSITION PICK OFF UNIT 1.0 req on stock
Tools: 98D27803500001 TOOL-ZERO LOCKING, FLAP SLAT CTL LEV 1.0 req.

PERF. JIC A320-27-51-18, Rev. 04 STEP 1 - LH APPU REMOVAL (01:10)

Mech. Skill: B1	MECH	INSP
Remove the LH (FIN 29CV) Flap APPU as per AMM 27-51-18 PB 401		
Readout PN _____ SN _____ MFG DATE _____		

STEP 2 - LH APPU VISUAL INSP WATER CONDENSE

	MECH	INSP
<p>If required: carefully clean PPU glass with:</p> <ul style="list-style-type: none"> ● Material No. 08BKE1 (Non Aqueous Cleaner-Windshield Hydro-Carbon Based -) ● Material No. 14SBA1 (Textile-Lint free Cotton -) <p>Visually inspect the PPU for presence of water condense behind the inspection window. Use magnifying glass and light if required.</p>  <p>Signs of water and moisture found: YES _____ /NO _____</p> <p>If deviation found replace the APPU by a serviceable unit</p>		

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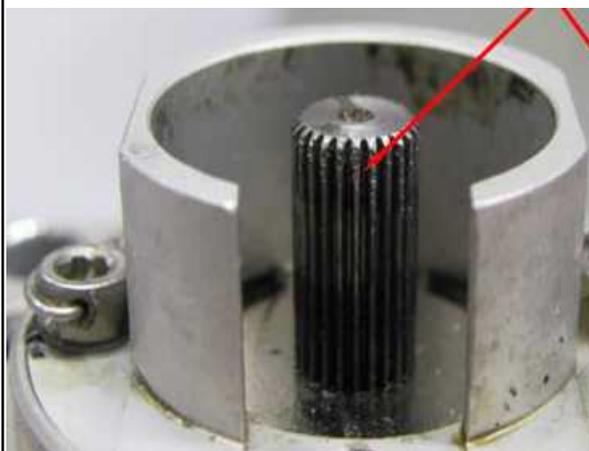
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STEP 3 - LH APPU INSP SHAFT WEAR

Visually inspect the LH PPU for damage/wear of the input shaft



Rotate shaft by hand.

Confirm smooth rotation YES _____ /NO _____

If deviation found replace the APPU by a serviceable unit

MECH

INSP

STEP 4 - LH FLAP APPU INSTALLATION (01:10)

Mech. Skill: B1

If no deviation is found, re-install the LH Flap APPU as per AMM 27-51-18 PB 401.

MECH

INSP

STEP 5 - RH FLAP APPU REMOVAL

Remove the RH (FIN 30CV) Flap APPU as per AMM 27-51-18 PB 401

Readout PN _____ SN _____

MFG DATE _____

MECH

INSP

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STEP 6 - RH APPU VISUAL INSP WATER CONDENSE (00:40)

Mech. Skill: B1

MECH

INSP

If required: carefully clean PPU glass with:

- Material No. 08BKE1 (Non Aqueous Cleaner-Windshield Hydro-Carbon Based -)
- Material No. 14SBA1 (Textile-Lint free Cotton -)

Visually inspect the RH PPU for presence of water condense behind the inspection window. Use magnifying glass and light if required.



Signs of water and moisture found: YES _____ /NO _____

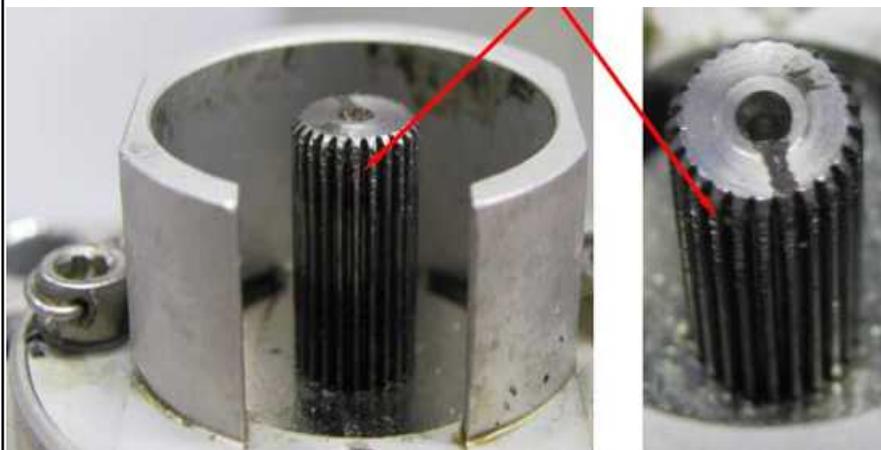
If deviation found replace the APPU by a serviceable unit

STEP 7 - RH APPU INSP SHAFT WEAR

MECH

INSP

Visually inspect the RH PPU for damage/wear of the input shaft



Rotate shaft by hand.

Confirm smooth rotation YES _____ /NO _____

If deviation found replace the APPU by a serviceable unit

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STEP 8 - RH FLAP APPU INSTALLATION

If no deviation is found, re-install the RH Flap APPU as per AMM 27-51-18 PB 401.

MECH

INSP

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