

JIC: 7933 / 0

Title: INSPECTION OF MLG SUPPORT RIB5 LUGS ON POST MOD 32025J2211 A/C

Area: SYS2

ATA:

Special Codes:

A/C: BIV

Job Instruction Card for - / -

ITEM 1 - INSPECTION OF MLG SUPPORT RIB5 LUGS ON POST MOD 32025J2211 A/C.

Panels: none

Zones: 733 (SECONDARY DOOR SIDE: LH), 743 (SECONDARY DOOR SIDE: RH)

References: EASA AD: 2012-0032 Rev.01

SB: 57-1168 Rev.05

Material: 11-026

SOLVENT GENERAL PURPOSE

0.5 req.

19-003

LINT-FREE COTTON CLOTH

1.0 req.

STEP 01

HEADER. APPROVAL DATA.

Prepared by: 10657 28 AUG 2017

Approved by: 11700 28 AUG 2017

MECH

INSP

STEP 02.

GENERAL INFORMATION.

WARNING

MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND ALL THE CAUTIONS INCLUDED IN THE REFERENCED PROCEDURES.

CAUTION

ALWAYS OBEY THE PRECAUTIONS THAT FOLLOW TO KEEP ELECTRICAL WIRING IN A SATISFACTORY CONDITION (ELECTRICALLY AND MECHANICALLY SERVICEABLE). WHEN YOU DO MAINTENANCE WORK, REPAIRS OR MODIFICATIONS, ALWAYS KEEP ELECTRICAL WIRING, COMPONENTS AND THE WORK AREA AS CLEAN AS POSSIBLE. TO DO THIS:

- PUT PROTECTION, SUCH AS PLASTIC SHEETING, CLOTHS, ETC; AS NECESSARY ON WIRING AND COMPONENTS
- REGULARLY REMOVE ALL SHAVINGS, UNWANTED MATERIAL AND OTHER CONTAMINATION.

THESE PRECAUTIONS WILL DECREASE THE RISK OF CONTAMINATION AND DAMAGE TO THE ELECTRICAL WIRING INSTALLATION.

IF THERE IS CONTAMINATION, REFER TO ESPM 20-55-00.

MECH

INSP

STEP 03.

STANDARD PRACTICES.

For the identification of zones, refer to AMM 06-20-00, Page Block 001.

MECH

INSP

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STEP 04.

Mech. Skill: A/B1	MECH	INSP
<p>JOB SET-UP.</p> <div style="border: 1px solid #add8e6; padding: 10px; margin: 10px 0;"> <p style="text-align: center;"> NOTE</p> <p>The items given in this note shall be considered as the basic Aircraft configuration before you start a maintenance task:</p> <ul style="list-style-type: none"> - Aircraft on the ground resting on landing gear (the ground safety locks and the wheel chocks are in position on the landing gear) - Engine shut down, thrust reversers closed and locked - Aircraft in clean configuration - Parking brake applied - Aircraft electrical network de-energized - Hydraulic systems depressurized - Access to the cockpit and cabin is available - All circuit breakers are in closed position - All controls in NORM, AUTO or OFF position. </div> <ol style="list-style-type: none"> 1. Make sure that the aircraft is electrically grounded, refer to AMM Task 12-34-24-869-002. 2. Make sure that the ground safety locks are in position on the MLG, refer to AMM Task 32-00-00-481-001. 3. Open the MLG doors, refer to AMM Task 32-12-00-010-001. 4. Put the access platforms in position at zones 733 and 743. 5. Clean the inspection area with Lint-Free Cotton Cloth 19-003 moistened with Solvent General Purpose 11-026. <p>Refer to Fig. A-UBAAA Sheet 01 attached to the Work Order.</p>		

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STEP 05.

Mech. Skill: B1 Dble. Rel. Skill: B1	MECH	INSP
<p>DO A DETAILED INSPECTION OF THE LH GEAR RIB 5.</p> <p>1. Prepare the area for inspection, refer to NTM 51-90-00.</p> <div style="border: 1px solid #add8e6; padding: 10px; margin: 10px 0;"> <p style="text-align: center;"> NOTE</p> <p>When you do the inspection, look for cracks between the:</p> <ul style="list-style-type: none"> - 1.00 o'clock and 5.00 o'clock positions on the aft face of the LH Gear Rib 5 forward lug (carefully examine the 4.00 o'clock position) - 7.00 o'clock and 11.00 o'clock positions on the forward face of the LH Gear Rib 5 forward lug. </div> <p>2. Do a Detailed Inspection (DET) of the forward lug, refer to Fig. A-UBAAA Sheet 01 (attached to the Work Order), View A. Carefully examine the inboard face and the forward and aft sides of the lug.</p> <p>Crack found (YES/NO): _____</p> <p>If you find a crack(s) immediately inform Engineering Department or Customer Representative to contact AIRBUS before next flight for further repair instructions. Repair MUST be performed before the NEXT flight.</p>		

STEP 06.

Mech. Skill: B1 Dble. Rel. Skill: B1	MECH	INSP
<p>DO A DETAILED INSPECTION OF THE RH GEAR RIB 5.</p> <p>1. Prepare the area for inspection, refer to NTM 51-90-00.</p> <div style="border: 1px solid #add8e6; padding: 10px; margin: 10px 0;"> <p style="text-align: center;"> NOTE</p> <p>When you do the inspection, look for cracks between the:</p> <ul style="list-style-type: none"> - 7.00 o'clock and 11.00 o'clock positions on the aft face of the RH Gear Rib 5 forward lug (carefully examine the 8.00 o'clock position) - 1.00 o'clock and 5.00 o'clock positions on the forward face of the RH Gear Rib 5 forward lug. </div> <p>2. Do a Detailed Inspection (DET) of the forward lug, refer to Fig. A-UBAAA Sheet 01 (attached to the Work Order), View B. Carefully examine the inboard face and the forward and aft sides of the lug.</p> <p>Crack found (YES/NO): _____</p> <p>If you find a crack(s) immediately inform Engineering Department or Customer Representative to contact AIRBUS before next flight for further repair instructions. Repair MUST be performed before the NEXT flight.</p>		

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STEP 07.

Mech. Skill: A/B1

MECH

INSP

CLOSE-UP.

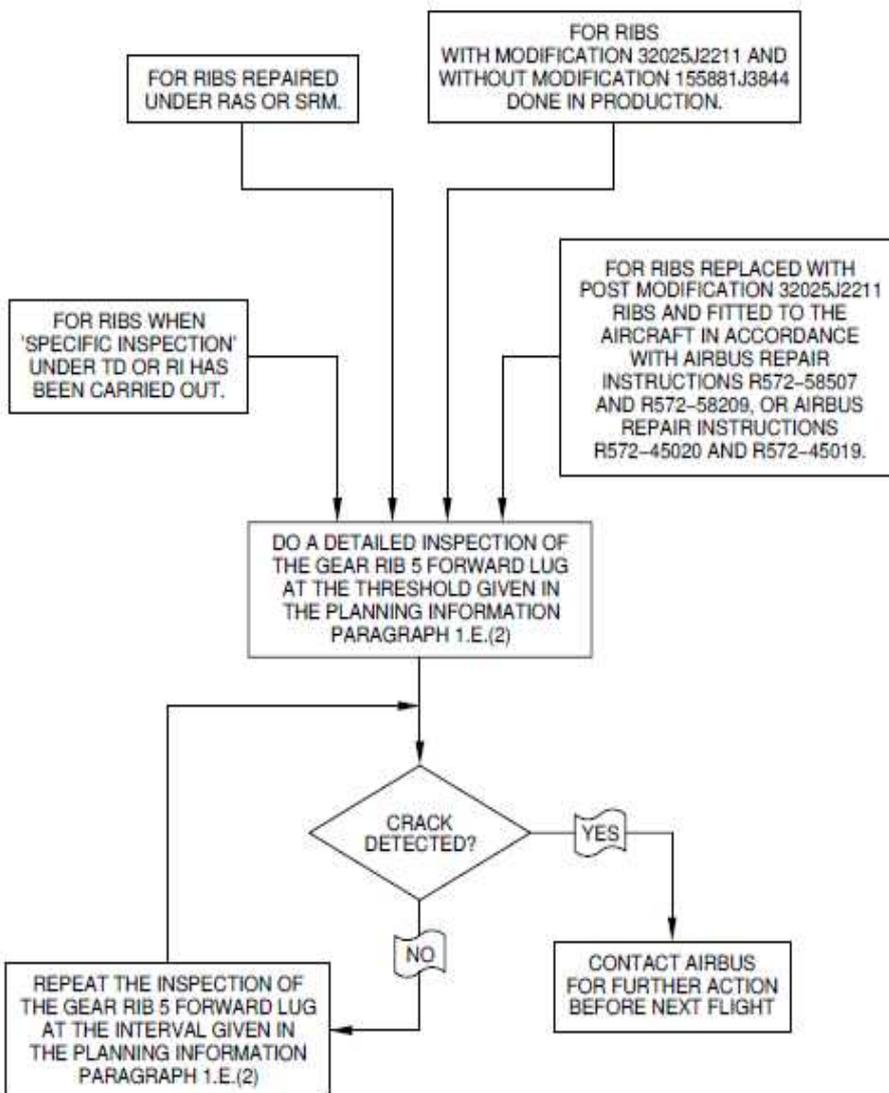
1. Make sure that the work areas are clean and clear of tools and other items of equipment.
2. Remove the ground safety locks from the MLG, refer to AMM Task 32-00-00-081-001.
3. Remove the access platforms.
4. Close the MLG doors, refer to AMM Task 32-12-00-410-001.
5. Put the aircraft back to its initial configuration.

INSPECTION FLOWCHART.

MECH

INSP

INSPECTION FLOWCHART.



NOTE: THE PURPOSE OF FLOW CHARTS IS TO SUPPLEMENT THE INFORMATION GIVEN IN THE PROCEDURE AND COMPLIANCE PARAGRAPHS AND NOT TO SERVE AS THE PRIMARY SOURCE FOR TASKS OR COMPLIANCE TIMES GIVEN IN THIS SERVICE BULLETIN.

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