

JIC: 14361 / 0

Title: INSPECTION OF BRACKET ON YELLOW ELECTRICAL MOTOR PUMP HP LINE

Area: SYS2

ATA:

Special Codes:

A/C: BIV

Job Instruction Card for - / -

**ITEM 1 -**

<b>Panels:</b>	196BB (LOWER HALF FUSELAGE - PANEL 2 - BOTTOM (LOWER) SURFACE)		
<b>Zones:</b>	100 (LOWER HALF FUSELAGE INCLUDING RADOME SIDE: LR)		
<b>References:</b>	OIT: 14-0013		
	SB: 29-1161		
<b>Material:</b>	D9357060320000	BRACKET	1.0 req.
	D2917000901000	TUBE ASSY	1.0 req.
	D2917000902000	PIPE	1.0 req.
	AE4872G0155-025	HOSE ASSY	1.0 req.
	D2917000102100	PIPE	1.0 req.

**PERF. JIC 14361, Rev. 0 1 - HEADER-APPROVAL DATA**

Prepared by: 84086; 15 Oct. 2014.  
Approved by: 11700; 21.Oct.2014

MECH	INSP

PROPERTY OF "ROSSIYA AIRLINES" JSC

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2 - GENERAL

MECH

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**WARNING: MAKE SURE THAT YOU OBEY ALL THE WARNINGS AND ALL THE CAUTIONS INCLUDED IN THE REFERENCED PROCEDURES.**

**WARNING: OBEY THE HYDRAULIC SAFETY PROCEDURES.**

**WARNING: DO NOT GET THE FLUID ON YOUR SKIN OR IN YOUR EYES.**

**IF YOU DO :**

- FLUSH IT AWAY WITH CLEAN WATER
- GET MEDICAL AID.

**WARNING: MAKE SURE THAT THE GROUND SAFETY-LOCKS ARE IN POSITION ON THE LANDING GEAR.**

**WARNING: PRESSURIZE ONLY THE HYDRAULIC SYSTEM(S) THAT IS (ARE) NECESSARY FOR THE TASK. ISOLATE THE OTHER HYDRAULIC SYSTEM(S) BEFORE YOU SUPPLY HYDRAULIC POWER TO THE AIRCRAFT.**

**WARNING: PUT THE SAFETY DEVICES AND THE WARNING NOTICES IN POSITION BEFORE YOU START A TASK ON OR NEAR :**

- THE FLIGHT CONTROLS
- THE FLIGHT CONTROL SURFACES
- THE LANDING GEAR AND THE ASSOCIATED DOORS
- OR ANY COMPONENTS THAT MOVE.

**WARNING: MAKE SURE THAT THE TRAVEL RANGES OF THE FLIGHT CONTROL SURFACES ARE CLEAR BEFORE YOU PRESSURIZE / DEPRESSURIZE A HYDRAULIC SYSTEM. AUTOMATIC MOVEMENT OF THE FLIGHT CONTROL SURFACES CAN BE DANGEROUS AND/OR CAUSE DAMAGE.**

**WARNING: BE CAREFUL WHEN YOU USE THE CONSUMABLE MATERIAL(S). YOU MUST OBEY THE OPERATOR'S AND MANUFACTURER'S HEALTH AND SAFETY INSTRUCTIONS.**

**CAUTION: ALWAYS OBEY THE PRECAUTIONS THAT FOLLOW TO KEEP ELECTRICAL WIRING IN A SATISFACTORY CONDITION (ELECTRICALLY AND MECHANICALLY SERVICEABLE). WHEN YOU DO MAINTENANCE WORK, REPAIRS OR MODIFICATIONS, ALWAYS KEEP ELECTRICAL WIRING, COMPONENTS AND THE WORK AREA AS CLEAN AS POSSIBLE. TO DO THIS:**

- PUT PROTECTION, SUCH AS PLASTIC SHEETING, CLOTHS, ETC; AS NECESSARY ON WIRING AND COMPONENTS.
- REGULARLY REMOVE ALL SHAVINGS, UNWANTED MATERIAL AND OTHER CONTAMINATION. THESE PRECAUTIONS WILL DECREASE THE RISK OF CONTAMINATION AND DAMAGE TO THE ELECTRICAL WIRING INSTALLATION. IF THERE IS CONTAMINATION, REFER TO ESPM 20-55-00.

**NOTE: The purpose of flow charts is to supplement the information given in the Procedure and Compliance paragraphs and not to serve as the primary source for tasks or compliance times given in this JIC.**

**NOTE: The accomplishment instructions of this JIC refer to procedures included in other AIRBUS documents. When the words 'refer to' are used and the operator has an accepted alternative procedure, the accepted alternative procedure can be used. When the words 'in accordance with' are included in the instruction, the procedure in the AIRBUS document must be used.**

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Job Instruction Card for - / -

### 3 - JOB SET-UP

1. The following items shall be considered as the basic Aircraft configuration before you start a maintenance task:

- 1) Aircraft on the ground resting on landing gear (the ground safety locks and the wheel chocks are in position on the landing gear).
- 2) Engine shut down, thrust reversers closed and locked.
- 3) Aircraft in clean configuration.
- 4) Parking brake applied.
- 5) Aircraft electrical network de-energized.
- 6) Hydraulic systems depressurized.
- 7) Access to the cockpit and cabin is available.
- 8) All circuit breakers are in closed position.
- 9) All controls in NORM, AUTO or OFF position.

2. Make sure that the aircraft is electrically grounded.

**Reference: AMM 12-34-24.**

- 1) De-energize the aircraft electrical systems.

**Reference: AMM 24-41-00.**

3. Do the Job Set-up procedure as specified in the removal of the Electric Motor Pump.

**Reference AMM 29-24-51.**

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### 4 - INSPECT THE BRACKET (00:30)

Mech. Skill: B1

1. Do a General Visual Inspection (GVI) of the Bracket, Item (4).

**Reference:** Fig. 01, View C.

- 1) -Clean the area with: Textile - Lint Free Cotton 14SBA1 (As required)  
-Made moist with: Non Aqueous Cleaner-General 08BAA9 (As required)

2) Do a GVI of the Bracket, Item (4).

**Reference:** Fig. 01, View C.

**- If no damage is found:** repeat the inspection at interval given in paragraph "Inspection interval" of this JIC.

**- If Bracket, Item (4), is broken:** replace the bracket in accordance with Paragraph 5 "REPLACE THE BRACKET" of this JIC.

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Job Instruction Card for - / -

**5 - REPL. THE BRACKET IF NECESSARY(I.N.) (02:00)**

Dble. Rel. Skill: B1	MECH	INSP
<p><b>CAUTION:</b>USE A SECOND WRENCH TO APPLY COUNTER-TORQUE TO THE UNION WHEN YOU DISCONNECT/CONNECT HYDRAULIC LINES ON UNIONS. IF YOU USE THE SECOND WRENCH, YOU WILL NOT LOOSEN OR TIGHTEN THE UNION TOO MUCH.</p> <p>1. Put a container below the ends of the Pipe, Item (1) and the Hose, Item (2). <b>Reference:</b> Fig. 01, View C.</p> <p>2. Disconnect the Pipe, Item (1) and Hose, Item (2), from the Union, Item (3). <b>Reference:</b> Fig.01, View C.</p> <p>3. Remove the Union, Item (3), from the Bracket, Item (4). <b>Reference:</b> Fig. 01, View C.</p> <p>1) Remove: 1 Union MS21924J6 Item (3) Retain with 1 Nut AN924-6J Item (6) Retain 1 Washer NAS1149D0963K Item (5) Retain</p> <p>4. Replace the Bracket, Item (4), in accordance with SRM 51-72-11. <b>Reference:</b> Fig. 01, View C.</p> <p>1) Remove: 1 Bracket D9357060320000 Item (4) Discard 2) Install: 1 Bracket D9357060320000 Item 4</p> <p>5. Install the Union, Item (3), on the Bracket, Item 4. <b>Reference:</b> Fig. 01, View C.</p> <p>1) Install: 1 Union MS21924J6 Item (3) (Retained at removal) with 1 Washer NAS1149D0963K Item (5) (Retained at removal) 1 Nut AN924-6J Item (6) (Retained at removal)</p> <p>2) Connect the Pipe, Item (1), and the Hose, Item (2), to the Union, Item (3) and torque load to between <b>2.90 m.daN (21.39 lbf.ft)</b> and <b>3.20 m.daN (23.60 lbf.ft)</b>.</p>		

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Special Codes:

A/C: BIV

Job Instruction Card for - / -

**6 - INSPECT THE HYD.PUMP ASSYS AND HOSE (00:20)**

Mech. Skill: B1	MECH	INSP
<p>1. Do a GVI for signs of chafing on the Pipe Assembly, Item (1).  <b>Reference:</b> AMM 20-23-11.  <b>Reference:</b> Fig. 01, View C.                      1) Inspect: 1 Pipe Assy D2917000901000 Item (1)                            or                            1 Pipe Assy D2917000902000 Item (1)                      2) If there are findings, replace the Pipe Assembly, Item (1), go to Paragraph 7 "Replace the Hydraulic Pipe Assembly Connecting the Check Valve 8083GM to the Bulkhead connector" <b>(IF NECESSARY)</b></p> <p>2. Do a GVI for signs of chafing on the Hose, Item (2), and Pipe Assembly, Item (7),  <b>Reference:</b> AMM 20-23-11.  <b>Reference:</b> Fig. 01, View D.                      1) Inspect: FIN 3592GM 1 Hose Assy AE4872G0155-025 Item (2)                            and                            1 Pipe Assy D2917000102100 Item (7)                      2) If there are findings, replace the applicable Hose Assembly, Item (2) or Pipe Assembly Item (7), go to Paragraph 8 "Replace the Hydraulic Hose" Fin No 3592GM <b>(IF NECESSARY)</b>                            or                      Paragraph 9 "Replace the Hydraulic Pipe Assembly connecting the Accumulator to the HP Manifold" <b>(IF NECESSARY)</b>.</p> <p>3. If no findings, go to Paragraph 10 "Do the test of the Yellow Hydraulic System Electric Motor Pump (EMP)".</p> <p>4. Repeat the inspection at the interval given in Paragraph 15 "Inspection interval" of this JIC.</p>		

PROPERTY OF "ROSSIYA AIRLINES" JSC

JIC: 14361 / 0

Title: INSPECTION OF BRACKET ON YELLOW ELECTRICAL MOTOR PUMP HP LINE

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ATA:

Special Codes:

A/C: BIV

Job Instruction Card for - / -

**7 - REP.THE HYD.PIPE ASSY(CV+BH)I.N. (01:00)**

Dble. Rel. Skill: B1	MECH	INSP
<p><b>CAUTION:</b> USE A SECOND WRENCH TO APPLY COUNTER-TORQUE TO THE UNION WHEN YOU DISCONNECT/CONNECT HYDRAULIC LINES ON UNIONS. IF YOU USE THE SECOND WRENCH, YOU WILL NOT LOOSEN OR TIGHTEN THE UNION TOO MUCH.</p> <p>1. Do the Job Set-up procedure as specified in the removal of the Yellow Electric Pump Check Valve. <b>Reference:</b> AMM 29-24-21.</p> <p>2. Put a container below the ends of the Pipe, Item (1). <b>Reference:</b> Fig. 02, View C and Fig. 03, View E.</p> <p>3. Disconnect the pipe assembly, Item (1), from the union, Item (3), and the Check Valve 8083GM, Item (13). <b>Reference:</b> Fig. 02, View C and Fig. 03, View E.</p> <p>4. Remove the pipe assembly, Item (1), from the aircraft. <b>Reference:</b> Fig. 02, View B. 1) Remove: 1 Pipe Assy D2917000901000 Item (1) Discard or 1 Pipe Assy D2917000902000 Item (1) Discard</p> <p>5. Install the pipe assembly, Item (1), to the aircraft. <b>Reference:</b> Fig. 02, View B. 1) Install: 1 Pipe Assy D2917000901000 Item 1 or 1 Pipe Assy D2917000902000 Item 1</p> <p>2) Connect the pipe assembly, Item (1), to the union, Item (3), and the Check Valve 8083GM, Item (13), <b>Reference:</b> Fig. 02, View C and Fig.03, View E, and tighten and torque load, <b>Reference:</b> AMM 20-23-11 and AMM 20-21-12.</p> <p>3) Do the test of the Yellow Electric Pump Check Valve 8083GM, go to Paragraph 11 "Do the test of the Yellow Electric Pump Check Valve."</p>		

PROPERTY OF "ROSSIYA AIRLINES" JSC

JIC: 14361 / 0

Title: INSPECTION OF BRACKET ON YELLOW ELECTRICAL MOTOR PUMP HP LINE

Area: SYS2

ATA:

Special Codes:

A/C: BIV

Job Instruction Card for - / -

**8 - REP.THE HYD.HOSE (I.N.) (01:00)**

Dble. Rel. Skill: B1	MECH	INSP
<p><b>CAUTION:</b>USE A SECOND WRENCH TO APPLY COUNTER-TORQUE TO THE UNION WHEN YOU DISCONNECT/CONNECT HYDRAULIC LINES ON UNIONS. IF YOU USE THE SECOND WRENCH, YOU WILL NOT LOOSEN OR TIGHTEN THE UNION TOO MUCH.</p> <p>1. Do the Job Set-up procedure as specified in the Removal of the Electric Pump, <b>Reference:</b> AMM 29-24-51.</p> <p>2. Put a container below the ends of the hose assembly, Item (2). <b>Reference:</b> Fig. 02, View C and Fig. 03, View D.</p> <p>3. Disconnect the hose assembly 3592GM, Item (2) from the union, Item (3) and the electric pump, Item (14). <b>Reference:</b> Fig. 02, View C and Fig. 03, View D.</p> <p>4. Remove the hose assembly 3592GM, Item (2), from the aircraft. <b>Reference:</b> Fig. 02, View B. 1) Remove: FIN 3592GM 1 Hose Assy AE4872G0155-025 Item (2) Discard</p> <p>5. Install the hose assembly 3592GM, Item (2), to the aircraft. <b>Reference:</b> Fig. 02, View B. 1) Install: FIN 3592GM 1 Hose Assy AE4872G0155-025 Item 2 2) Connect the hose assembly, Item (2), to the union, Item (3) and the electric pump, Item (14). <b>Reference:</b> Fig. 02, View C and Fig. 03, View D. 3)Tighten and torque load. <b>Reference:</b> AMM 20-23-11 and AMM 20-21-12.</p> <p>4) Do the test of the Yellow Hydraulic System Electric Motor Pump (EMP), go to Paragraph 12 "Do the test for the Yellow Hydraulic System Electric Motor Pump (EMP)" .</p>		

PROPERTY OF "ROSSIYA AIRLINES" JSC

JIC: 14361 / 0

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ATA:

Special Codes:

A/C: BIV

Job Instruction Card for - / -

**9 - REP.HYD.PIPE ASSY(ACCUM+HP MANIF)LN (01:00)**

Dble. Rel. Skill: B1	MECH	INSP
<p>1. Do the Job Set-up procedure as specified in the removal of the HP Manifold of the Yellow Hydraulic System. <b>Reference:</b> AMM 29-13-14.</p> <p>2. Put a container below the ends of the pipe assembly, Item (7). <b>Reference:</b> Fig. 03, View D and View F.</p> <p>3. Disconnect the pipe assembly, Item (7), from the accumulator, Item (15), and the HP manifold assembly, Item (16). <b>Reference:</b> Fig. 03, View D and View F.</p> <p>4. Remove the pipe assembly, Item (7), from the aircraft. <b>Reference:</b> Fig. 02, View B and Fig. 03, View G.</p> <p>1) Remove: 1 Pipe Assy D2917000102100 Item (7) Discard with 2 Nut NAS1726C3E Item (8) Retain 2 Washer NAS1149D0363K Item (9) Retain 2 Bolt NAS6703U24 Item (10) Retain 1 Block-Clamp D9347029020200 Item (11) Retain 1 Block-Clamp D9347029120000 Item (12) Retain</p> <p>5. Install the pipe assembly, Item (7), to the aircraft. <b>Reference:</b> Fig. 02, View B and Fig. 03, View G.</p> <p>1) Install: 1 Pipe Assy D2917000102100 Item 7 with 2 Nut NAS1726C3E Item (8) (Retained at removal) 2 Washer NAS1149D0363K Item (9) (Retained at removal) 2 Bolt NAS6703U24 Item (10) (Retained at removal) 1 Block-Clamp D9347029020200 Item (11) (Retained at removal) 1 Block-Clamp D9347029120000 Item (12) (Retained at removal)</p> <p>2) Connect the pipe assembly, Item (7), to the accumulator, Item (15) and the HP manifold assembly, Item (16). <b>Reference:</b> Fig. 03, View D and View F, And tighten and torque load. <b>Reference:</b> AMM 20-23-11 and AMM 20-21-12.</p> <p>3) Do the test for the installation of the HP Manifold of the Yellow Hydraulic System, go to Paragraph 13 "Test for the Yellow Hydraulic System HP Manifold installation".</p>		

PROPERTY OF "ROSSIYA AIRLINES" JSC

JIC: 14361 / 0

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ATA:

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A/C: BIV

Job Instruction Card for - / -

**10 - 1.TEST OF YEL.HYD.SYS.EMP (00:10)**

Dble. Rel. Skill: B1/B2	MECH	INSP
<p>Do the test of the yellow hydraulic system Electric Motor Pump (EMP).</p> <p>1) Preparation</p> <p><b>NOTE:</b> If there were no findings and the Bracket, Item (4), was not replaced then no leak check or bleeding is required.</p> <p><b>NOTE:</b> If there were no findings and the Pipe Assembly, Item (1), Hose Assembly, Item (2) and Pipe Assembly, Item (7) were not replaced then no leak check or bleeding is required.</p> <p><b>NOTE:</b> If the Bracket, Item (4), has been replaced perform the following tests.</p> <p>a) Do the preparation for the test of the yellow hydraulic system (EMP).</p> <p><b>Reference:</b> AMM 29-24-51.</p> <p>2) Procedure</p> <p>a) Do the test after the installation of the yellow hydraulic system (EMP), and check the repaired area for leaks as specified in Installing of the Electrical Motor Pump.</p> <p><b>Reference:</b> AMM 29-24-51.</p> <p><b>NOTE:</b> Leaks are not permitted.</p>		

**11 - 2.TEST OF YEL.ELEC.PUMP CHECK VALVE (00:10)**

Dble. Rel. Skill: B1/B2	MECH	INSP
<p>Do the test of the Yellow Electric Pump Check Valve (8083GM)</p> <p>1) Do the Job Set-up procedure as specified in the Installation of the Yellow Electric Pump Check Valve.</p> <p><b>Reference:</b> AMM 29-24-21.</p> <p>2) Do the test of the Yellow Electric Pump Check Valve (8083GM).</p> <p><b>Reference:</b> AMM 29-24-21, and examine the area around the pipe unions, Item (1).</p> <p><b>Reference:</b> Fig. 02, View C and Fig. 03, View E for leaks.</p> <p><b>NOTE:</b> Leaks are not permitted.</p>		

**12 - 3.TEST FOR YEL.HYD.SYS.EMP (00:10)**

Dble. Rel. Skill: B1/B2	MECH	INSP
<p>Do the test for the Yellow Hydraulic System Electric Motor Pump (EMP).</p> <p>1) Do the Job Set-up procedure as specified in the Installation of Electric Pump.</p> <p><b>Reference:</b> AMM 29-24-51.</p> <p>2) Do the preparation for the test of the Yellow System (EMP).</p> <p><b>Reference:</b> AMM 29-24-51.</p> <p>3) Do the test of the Yellow (EMP).</p> <p><b>Reference:</b> AMM 29-24-51, and examine the area around the hose unions, Item (2).</p> <p><b>Reference:</b> Fig. 02, View C and Fig. 03, View D for signs of leaks.</p> <p><b>NOTE:</b> Leaks are not permitted.</p>		

PROPERTY OF "ROSSIYA AIRLINES" JSC

JIC: 14361 / 0

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Area: SYS2

ATA:

Special Codes:

A/C: BIV

Job Instruction Card for - / -

### 13 - 4.TEST FOR YEL.HYD.SYS.HP MANIF.INST (00:10)

Dble. Rel. Skill: B1/B2	MECH	INSP
<p>Do the test for the installation of the HP Manifold of the Yellow Hydraulic System.</p> <p>1) Do the Job Set-up procedure as specified in the Installation of the HP Manifold of the Yellow Hydraulic System. <b>Reference:</b> AMM 29-13-14.</p> <p>2) Do the preparation for test for the installation of the HP Manifold of the Yellow Hydraulic System. <b>Reference:</b> AMM 29-13-14.</p> <p>3) Do the test for the Installation of the HP Manifold of the Yellow Hydraulic System. <b>Reference:</b> AMM 29-13-14, and examine the area around the pipe unions, Item (7). <b>Reference:</b> Fig. 03, View D and View F for signs of leaks.</p> <p><b>NOTE:</b> Leaks are not permitted.</p>		

### 14 - CLOSE-UP

Mech. Skill: A/B1/B2	MECH	INSP
<p>1) Make sure that the work areas are clean and clear of tools and other items of equipment.</p> <p>2) Do the following Job Close-up procedures as applicable. <b>Reference:</b> AMM 29-24-51, AMM 29-24-21 and AMM 29-13-14.</p> <p>3) Remove access the platform(s) from the area below the passenger/crew door 861.</p>		

### 15 - INSPECTION INTERVAL

Table 01 General Visual Inspection (GVI) of Bracket PN D9357060320000		MECH	INSP
CONDITION	ACTION	COMPLIANCE TIME	
		THRESHOLD	REPETITIVE INTERVAL WITHIN
ALL AIRCRAFT	Do a GVI of the bracket PN D9357060320000 and inspect for damage.	5 000 Flight Cycles (FC) or 24 Months from aircraft delivery whichever occurs first	5 000 FC or 24 Months whichever occurs first
DAMAGE FOUND	Replace the bracket PN D9357060320000 and inspect the hydraulic pipe PN D2917000901000 or PN D2917000902000. Check for signs of chafing between hydraulic hose PN AE4872G0155-025 (FIN 3592GM) and pipe PN D2917000102100.	Before next flight	5 000 FC or 24 Months whichever occurs first

PROPERTY OF "ROSSIYA AIRLINES" JSC

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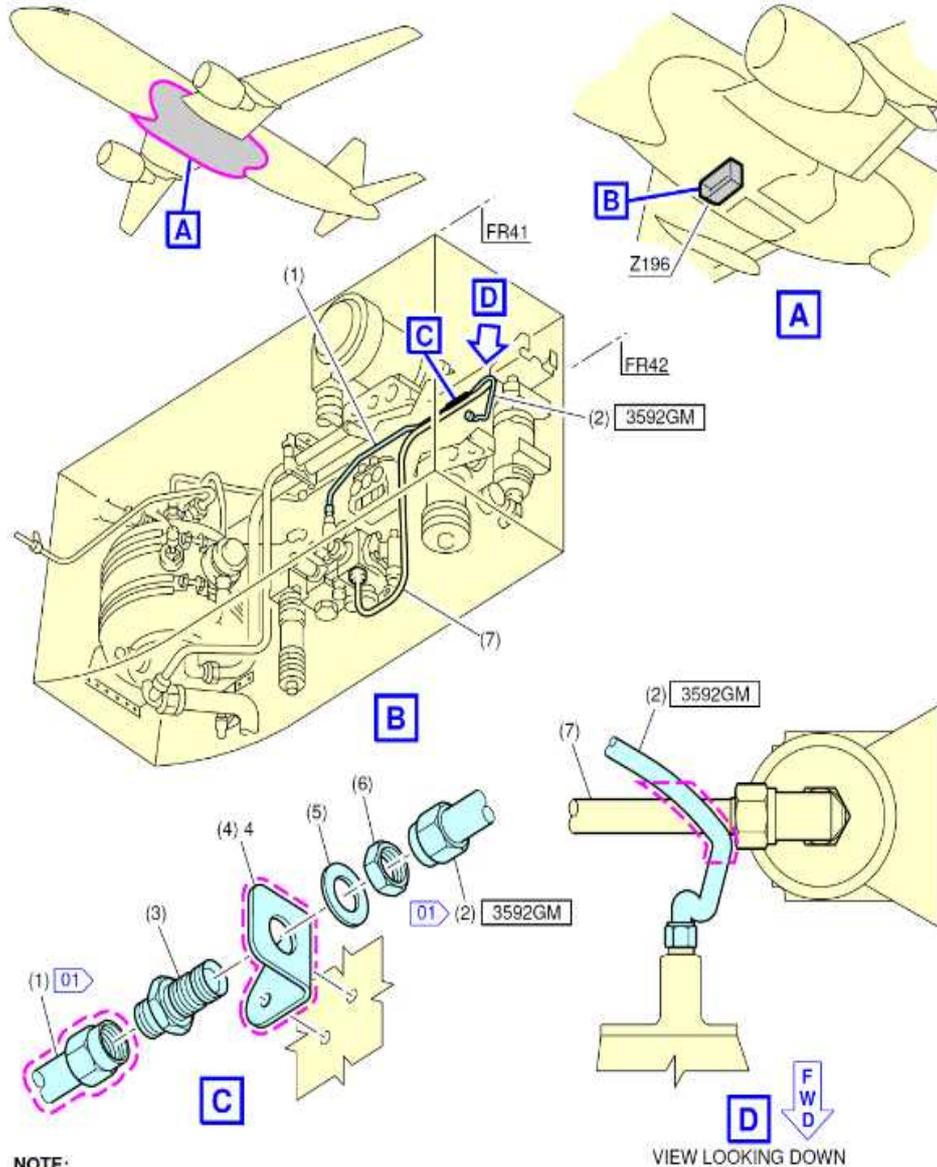
Special Codes:

A/C: BIV

Job Instruction Card for - / -

**16 - FIGURE 01**

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**NOTE:**

**01** TORQUE LOAD HOSE AND PIPE TO BETWEEN 2.9 m.da.N (21.39 lbf.FT) AND 3.2 m.da.N (23.60 lbf.FT).

**01** AREA FOR INSPECTION.

N\_SB\_291161\_6\_BAAA\_01\_02

**Figure 01.**

Inspection of Yellow Hydraulic System Electric Motor Pump (EMP) High Pressure (HP) Line Bracket

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PROPERTY OF "ROSSIYA AIRLINES" JSC

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Area: SYS2

ATA:

Special Codes:

A/C: BIV

Job Instruction Card for - / -

**17 - FIGURE 02**

**\*\*CONF ALL**

	MECH	INSP
<p style="text-align: right;">N_SB_291161_6_CAAA_01_00</p> <p style="text-align: center;"><b>Figure 02.</b> Replacement of Yellow System Hydraulic Pipes and Hose</p>		

PROPERTY OF "ROSSIYA AIRLINES" JSC

JIC: 14361 / 0

Title: INSPECTION OF BRACKET ON YELLOW ELECTRICAL MOTOR PUMP HP LINE

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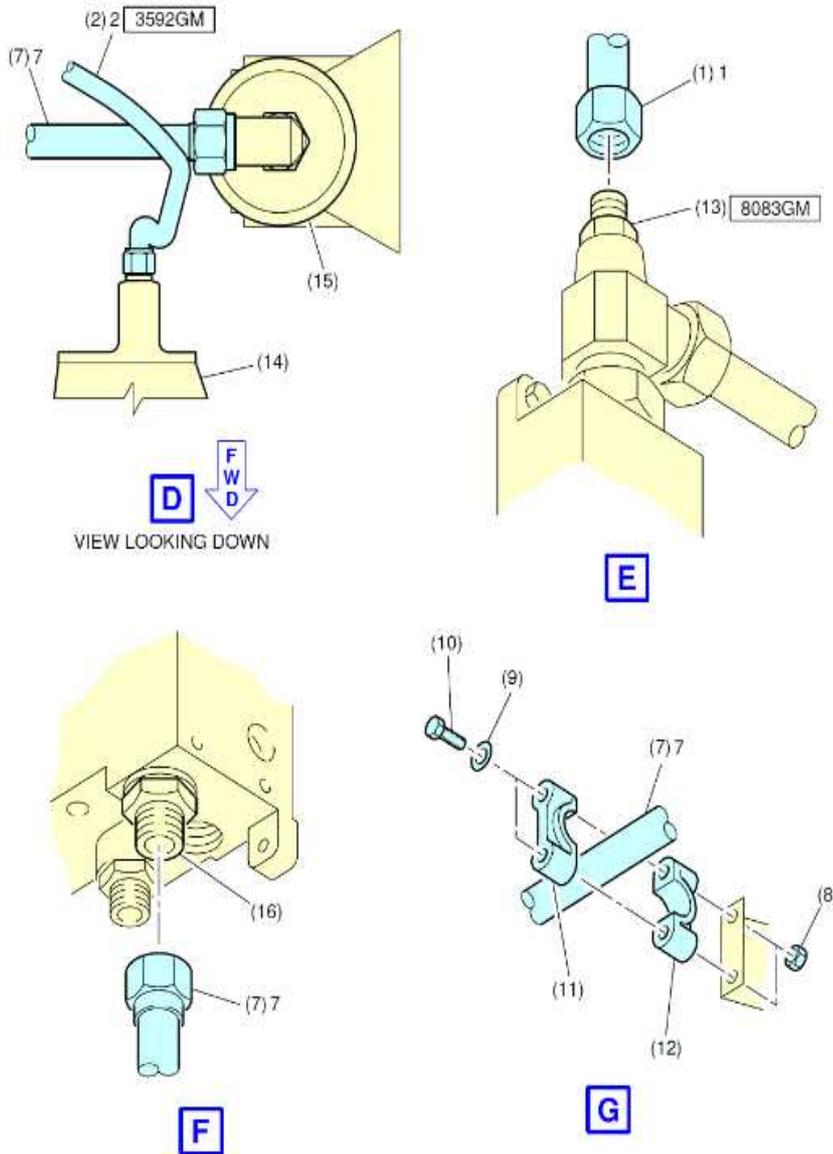
Special Codes:

A/C: BIV

Job Instruction Card for - / -

**18 - FIGURE 03**

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N\_SB\_291161\_6\_CAAA\_02\_00

**Figure 03.**

Replacement of Yellow System Hydraulic Pipes and Hose

MECH

INSP

PROPERTY OF "ROSSIYA AIRLINES" JSC