

JIC: A320-27-51-18 / 04

Title: FLAP APPU INSPECTION

Area: 100

ATA: 27-51

Special Codes:

A/C: BIS

Job Instruction Card for - / -


**ITEM ONE - AUTOMATICALLY CREATED**

<b>Panels:</b>	575FB (LEFT WING - PANEL 6 - BOTTOM (LOWER) SURFACE), 675FB (RIGHT WING - PANEL 6 - BOTTOM (LOWER) SURFACE)		
<b>Zones:</b>	530 (L WG FLAP TAB, FLAP TRACK FAIR & WG TIP SIDE: LH), 630 (RIGHT WING FLAP TRACK FAIR AND WING TIP SIDE: RH)		
<b>References:</b>	AMTOSS: 27-51-18-400-001-A AMTOSS: 27-51-18-000-001-A WISE: 27.54.00003		
<b>Material:</b>	9028A0004-01	PPU-POSITION PICK OFF UNIT	1.0 req on stock
<b>Tools:</b>	98D27803500001	TOOL-ZERO LOCKING, FLAP SLAT CTL LEV	1.0 req.

**PERF. JIC A320-27-51-18, Rev. 04 STEP 1 - LH APPU REMOVAL (01:10)**

Mech. Skill: B1	MECH	INSP
Remove the LH (FIN 29CV) Flap APPU as per AMM 27-51-18 PB 401		
Readout PN _____ SN _____ MFG DATE _____		

**STEP 2 - LH APPU VISUAL INSP WATER CONDENSE**

	MECH	INSP
<p>If required: carefully clean PPU glass with:</p> <ul style="list-style-type: none"> <li>● Material No. 08BKE1 (Non Aqueous Cleaner-Windshield Hydro-Carbon Based -)</li> <li>● Material No. 14SBA1 (Textile-Lint free Cotton -)</li> </ul> <p>Visually inspect the PPU for presence of water condense behind the inspection window. Use magnifying glass and light if required.</p>  <p>Signs of water and moisture found: YES _____ / NO _____</p> <p>If deviation found replace the APPU by a serviceable unit</p>		

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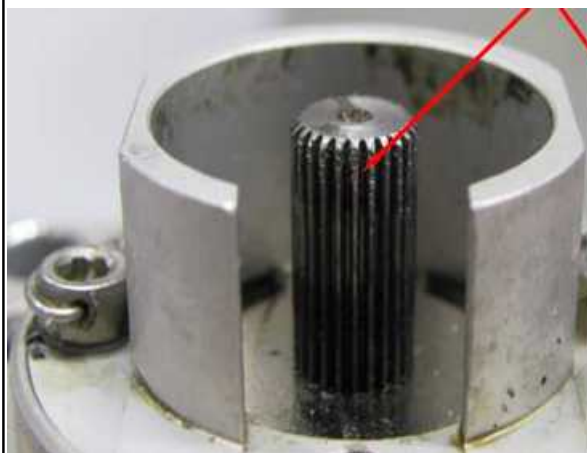
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**STEP 3 - LH APPU INSP SHAFT WEAR**

Visually inspect the LH PPU for damage/wear of the input shaft



Rotate shaft by hand.

Confirm smooth rotation YES \_\_\_\_\_ / NO \_\_\_\_\_

If deviation found replace the APPU by a serviceable unit

**MECH**
**INSP**
**STEP 4 - LH FLAP APPU INSTALLATION (01:10)**

Mech. Skill: B1

If no deviation is found, re-install the LH Flap APPU as per AMM 27-51-18 PB 401.

**MECH**
**INSP**
**STEP 5 - RH FLAP APPU REMOVAL**

Remove the RH (FIN 30CV) Flap APPU as per AMM 27-51-18 PB 401

Readout PN \_\_\_\_\_ SN \_\_\_\_\_

MFG DATE \_\_\_\_\_

**MECH**
**INSP**

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**STEP 6 - RH APPU VISUAL INSP WATER CONDENSE (00:40)**

Mech. Skill: B1

**MECH**
**INSP**

If required: carefully clean PPU glass with:

- Material No. 08BKE1 (Non Aqueous Cleaner-Windshield Hydro-Carbon Based -)
- Material No. 14SBA1 (Textile-Lint free Cotton -)

Visually inspect the RH PPU for presence of water condense behind the inspection window. Use magnifying glass and light if required.

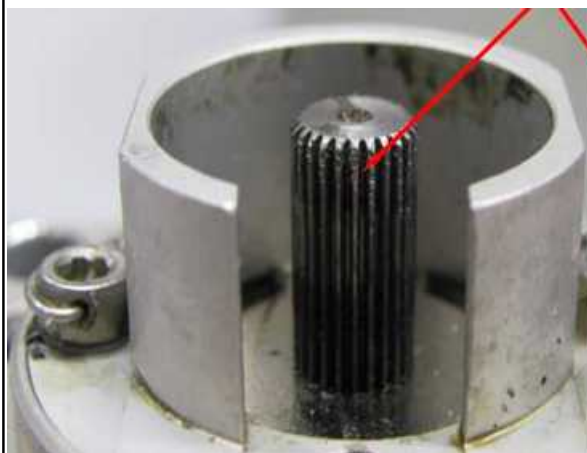


Signs of water and moisture found: YES \_\_\_\_\_ / NO \_\_\_\_\_

If deviation found replace the APPU by a serviceable unit

**STEP 7 - RH APPU INSP SHAFT WEAR**
**MECH**
**INSP**

Visually inspect the RH PPU for damage/wear of the input shaft



Rotate shaft by hand.

Confirm smooth rotation YES \_\_\_\_\_ / NO \_\_\_\_\_

If deviation found replace the APPU by a serviceable unit

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## STEP 8 - RH FLAP APPU INSTALLATION

If no deviation is found, re-install the RH Flap APPU as per AMM 27-51-18 PB 401.

MECH

INSP

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